

# DRIVING THE FUTURE



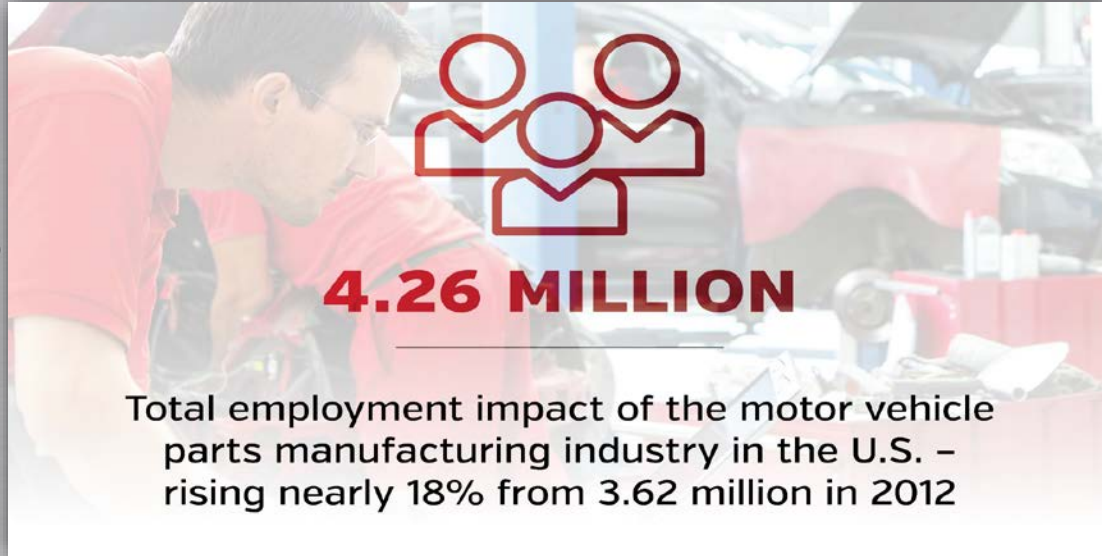
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National Academies of Sciences  
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# MOTOR VEHICLE PARTS SUPPLIERS ARE THE LARGEST SECTOR OF MANUFACTURING JOBS IN THE U.S.



**871,000**  
AMERICANS  
EMPLOYED  
IN 2015



**4.26 MILLION**

Total employment impact of the motor vehicle parts manufacturing industry in the U.S. – rising nearly 18% from 3.62 million in 2012

**MOTOR VEHICLE  
MANUFACTURING**  
JOBS GREW MORE THAN

**19%**  
SINCE  
**2012**

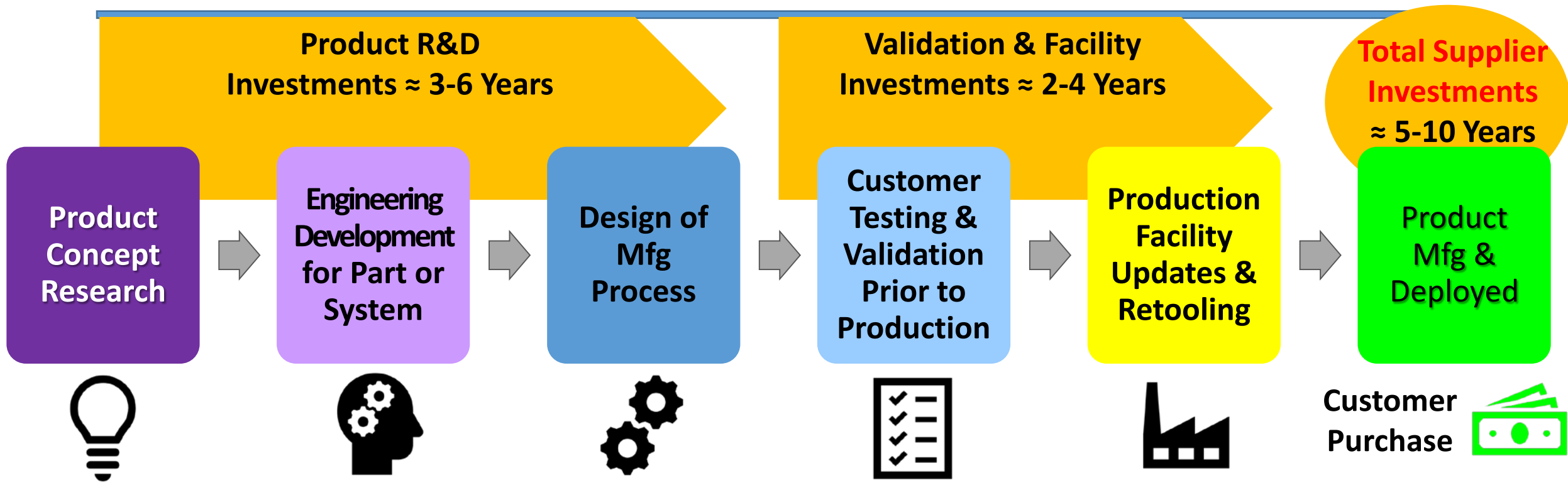


# Future Fuel Efficiency Technology Uncertain

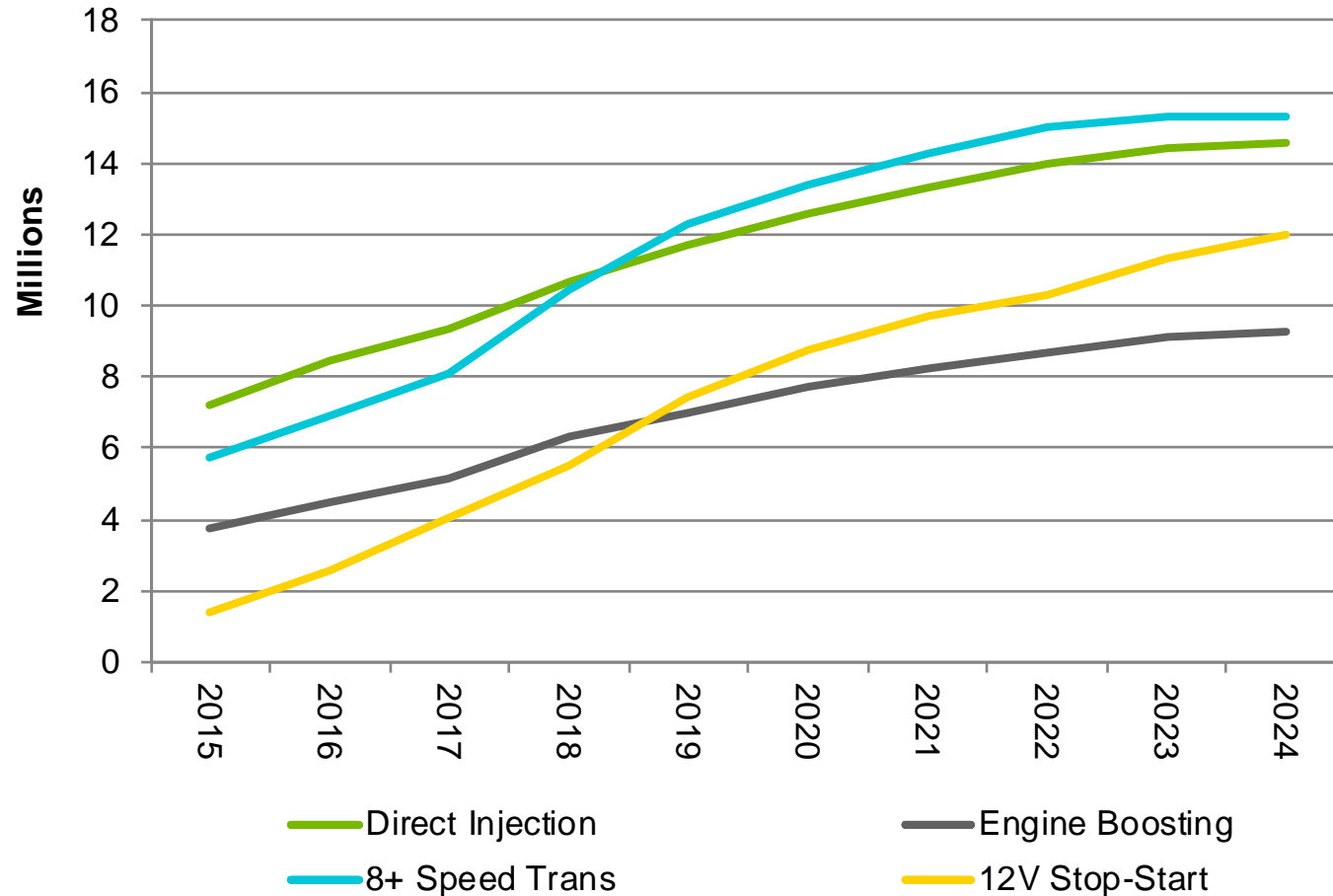
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- Uncertainty exists on the direction of technology investments for MY2025 and later:
  - Regulatory uncertainty with fluctuating fuel economy targets
  - Consumer fuel efficiency demand, often driven by fuel prices, can be unpredictable and volatile
- Major R&D and capital investments are required; These could be stranded if OEM/consumer demand is lower than expected
- Increased risk as advanced technologies are introduced rapidly

# Supplier Investment in Technology: Why Suppliers Take On Much of the Risks



# Low-Hanging Fruit Being Picked Quickly





# Interim ICE Technologies (2018 – 2025)

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- Downsized engines with turbocharging or supercharging
- Continuously variable valve duration
- Cylinder de-activation – Ex: 3 cylinder to 2 cylinder
- Twin charging – turbocharger with an electric supercharger
- Hybrid electric versions of the above

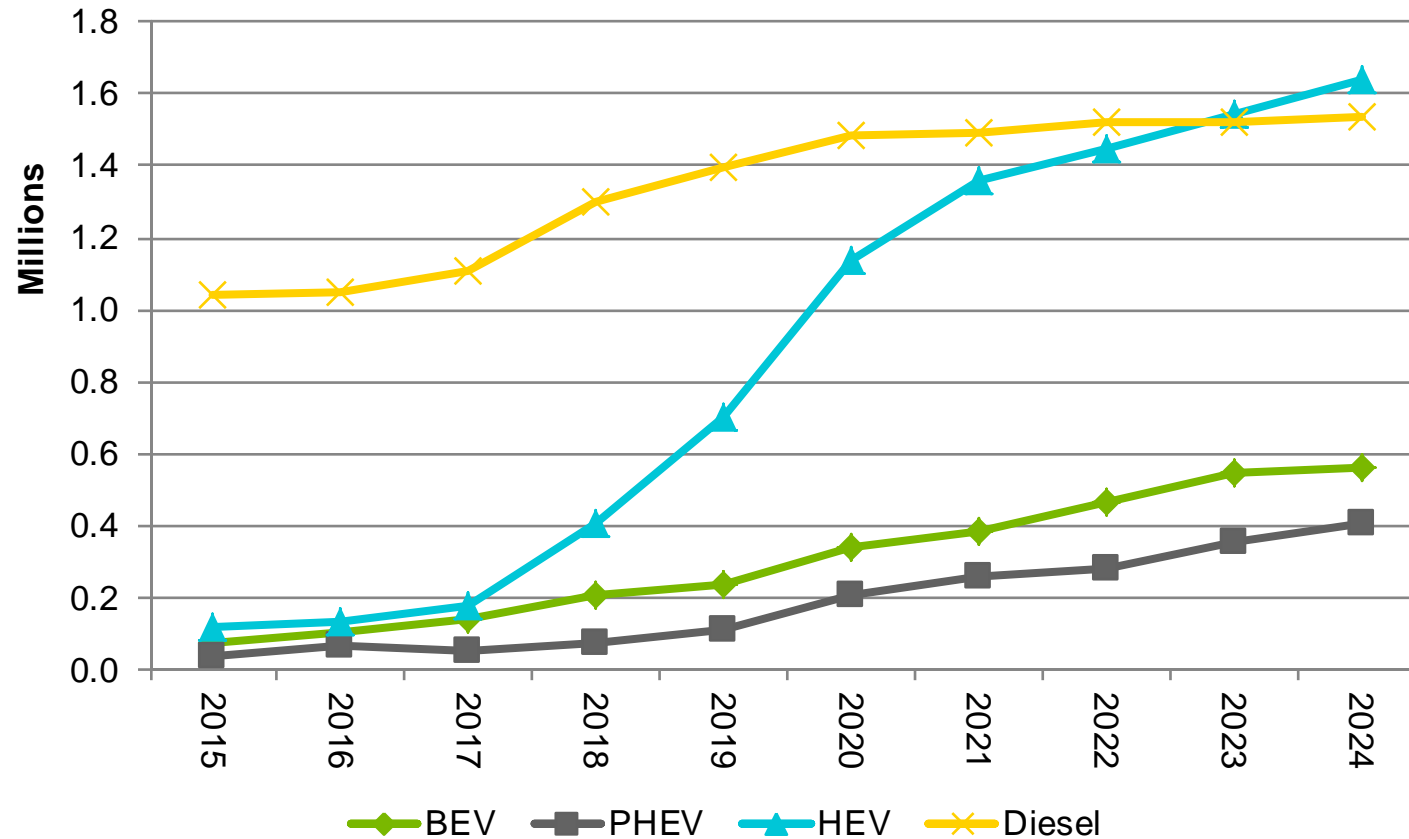


# Interim Electrification Technologies (2018 – 2025)

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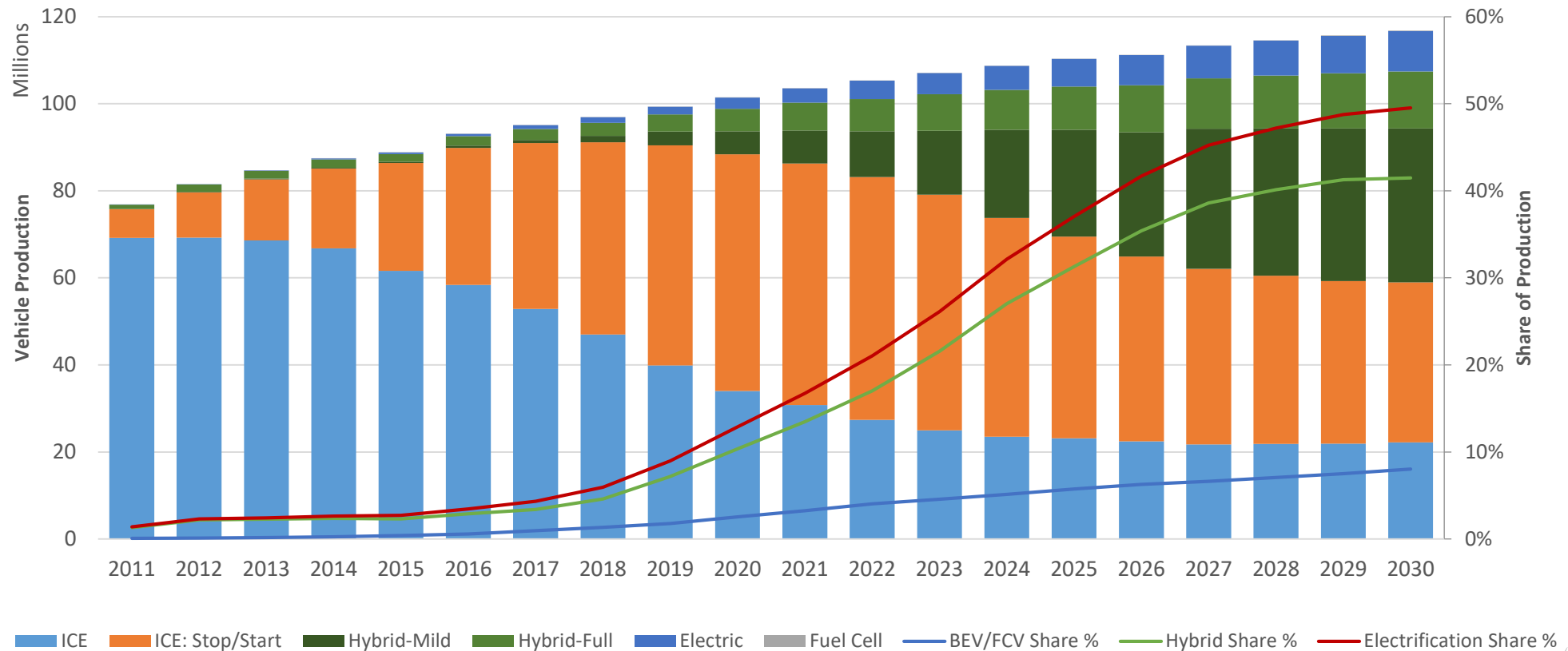
- Dramatically increased use of start/stop systems
- Significant, sustained increase in HEV sales – mostly mild hybrids
- Gradual, but steady increase in BEV sales
  - Primarily for compliance - still not competitive with ICEs
  - Increasing BEV range

# HEV Sales are Projected to Increase Dramatically, While BEVs Slowly Increase





# Global Vehicle Production by Propulsion System



# New Combustion Technologies Post-2025

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- Homogeneous Charge Compression Ignition (HCCI)
  - The goal is simultaneous combustion of the fuel-air mixture across the cylinder
- Mazda Spark Controlled Compression Ignition (SPCCI)
  - Adds spark ignition to HCCI. An additional injection of fuel plus a spark is used to create a pressure wave that triggers compression ignition across the rest of the cylinder
  - 20% improvement in fuel economy and 30% more torque
  - More responsive engine and better performance at high engine speeds



# ICE Thermal Efficiency Comparison

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- Traditional gasoline ICE 30% - 35%
- BIC production gasoline ICE 41%
- Diesel ICE 45%
- BIC large, low rpm ship diesel 50%
- Mazda SkyActiv-X MY2020 Mazda 3 44%
- Mazda SkyActiv-3 MY2023 56%
- Hyundai and Toyota target 50%



# Other Post-2025 Technologies

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- Potential battery technologies for battery electric vehicles (BEVs)
  - Solid state
  - Nanowire
  - Sodium-ion
  - Graphene-based
- Improved vehicle connectivity and safety technologies reduce congestion and improve safety
- Dramatic lightweighting

# Summary

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- The low-hanging fuel efficiency technology fruit is being picked rapidly; existing technologies will be deployed at increasing rates through 2025
- Regulatory certainty improves investment in fuel efficiency technologies
- Post-2025 technologies to watch include: solid state batteries and advanced high-efficiency ICEs

